

# **Structural Diagram**

ORING (EPDM) CASE (POM) COVER (POM) SLEEVE (POM+SUS)

# Naturally high-quality, improved by technology.

Specifications

These fittings are designed for water,food and air contact Fluid type : Water, Beverages • Working pressure : 0-230PSI / 0-16kgf/cm

Working temperature : 34~140° F / 0~60°C
 Applicable Tube : Polyethylene(PE),
 Polyamide(PA), and Polyurethane(PU)
 Reference data(next page)

# **Product Code System**

HPC	0	6 -	- R(	)]	
<u> </u>		<u> </u>			
TTING FOR	TUB	E DIA	THREA	D SIZE	
WATER	CODE	SIZE	R(PT) T	HREAD	
PPLICATION	04	Ø4	CODE	SIZE	
	06	Ø6	R01	R1/8	
	08	Ø8	R02	R1/4	
	10	Ø10	R03	R3/8	
	12	Ø12	R04	R1/2	

ETRIC - <mark>BSPP(G)</mark>			INCH - N	РТ					
	0	4 -	- <u>G</u>	<u>)</u>		<u>5/</u>	<u>32</u>	- <u>N</u>	01
TING FOR NATER LICATION	TUB CODE 04 05 06 08 10 12 15	SIZE Ø4 Ø5 Ø6 Ø8 Ø10 Ø12 Ø15		AD SIZE THREAD SIZE G1/8 G1/4 G3/8 G1/2 G5/8 G3/4	FITTING FOR WATER APPLICATION	CODE 5/32 3/16 1/4 5/16 3/8	E DIA SIZE Ø5/32 Ø3/16 Ø1/4 Ø5/16 Ø3/8 Ø1/2	_	NPT1/0 NPT1/0 NPT3/0
	15 22	Ø15 Ø22	G06	G3/4					

#### Maximum Torque Values for BSP, BSPT and NPT Plastic Threads

NPT THREAD

N02 NPT1/4

N03 NPT3/8 N04 NPT1/2

CODE SIZE N01 NPT1/8

	-				
Threads	1/8"	1/4"	3/8"	1/2"	3/4"
Max. Torq	ue 1.5Nm	1.5Nm	3.0Nm	3.0Nm	4.0Nm

# **Reference data**

- Fluid type : Water, Beverages
- Tube type : Polyethylene(PE),

Polyamide(PA) and Polyurethane(PU)

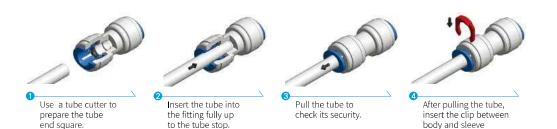
#### • Working Pressure & Temperatures

0°	-20°C	1°C	25°C	70°C	98°C
4mm 5/32″		-750 mmHg→20 Bar	-750 mmHg→20 Bar	-750 mmHg→16 Bar	-750 mmHg→10 Bar
6mm 3/16"~1/4"	 0Bar→8Bar	-750 mmHg→20 Bar	-750 mmHg→20 Bar	-750 mmHg→16 Bar	-750 mmHg→10 Bar
8mm 5/16″		-750 mmHg→20 Bar	-750 mmHg→20 Bar	-750 mmHg→16 Bar	-750 mmHg→10 Bar
10mm 3/8"	with dry air	-750 mmHg→16 Bar	-750 mmHg→16 Bar	-750 mmHg→14 Bar	-750 mmHg→10 Bar
12mm 1/2"	only	-750 mmHg→14 Bar	-750 mmHg→14 Bar	-750 mmHg→8 Bar	-750 mmHg→6 Bar
15mm		-750 mmHg→14 Bar	-750 mmHg→14 Bar	-750 mmHg→8 Bar	-750 mmHg→6 Bar
22mm		-750 mmHg→14 Bar	-750 mmHg→14 Bar	-750 mmHg→8 Bar	-750 mmHg→6 Bar

• Temperatures and Pressures indicated refers to NSF standards limits, Please contact our technical department for higher temperature and /or pressure application needs.

• System perfomances always depend from fittings, tubes and possible other items and accessories used. It is a responsability for users to cross check the technical characteristics of each single component. in order to avoid possible failures and dangers.

# **Connection & Disconnection**







Push back the tube one more time to check. The usage of clip is to prevent the tube pulling-out and the shaking.

Check the system pressure before pulling out the tube. Remove the clip before removing the tube.

To remove the tube press, hold collet while pulling out the tube.



# Fittings For Water Application

# Black Acetal Fittings | Black

Metric size fitting is manufactured in black acetal copolymer with food grade EPDM O-ring. They are suitable for water, liquids foods, air & gas

- One-touch type enabling easy to attach and detach, safe use
  Cork-type allowing excellent sealing function and high durability against leakage.
- Made of FDA-approved material ensuring its safety, certified as NSF 51, 61
- Food and beverage fittings with oval sleeves

#### Male Connector

HPC	PAI
	HPC
	HPC
and the second	HPC
	HPC

2	PART NO.	TUBE (Metric)	THREAD (R)	Qty/Box
	HPC 04R01	04	R1/8	100
	HPC 06R01	06	R1/8	100
2	HPC 06R02	06	R1/4	100
	HPC 06R03	06	R3/8	50
	HPC 08R01	08	R1/8	100
	HPC 08R02	08	R1/4	50
	HPC 08R03	08	R3/8	50
	HPC 08R04	08	R1/2	50
	HPC 10R02	10	R1/4	50
	HPC 10R03	10	R3/8	50
	HPC 10R04	10	R1/2	50
	HPC 12R03	12	R3/8	50
	HPC 12R04	12	R1/2	50

	PART NO.	TUBE (Metric)	THREAD (NPT)	Qty/Box	
	HPC 06-N03	06	NPT3/8	50	
	HPC 12-N04	12	NPT1/2	50	
1					



-		(Wietho)	(0)	
	HPC 04G01	04	G1/8	100
	HPC 04G02	04	G1/4	100
	HPC 06G01	06	G1/8	100
	HPC 06G02	06	G1/4	100
	HPC 08G01	08	G1/8	100
	HPC 08G02	08	G1/4	50
	HPC 08G03	08	G3/8	50
	HPC 08G04	08	G1/2	50
	HPC 10G02	10	G1/4	50
	HPC 10G03	10	G3/8	50
	HPC 10G04	10	G1/2	25
	HPC 12G03	12	G3/8	25
	HPC 12G04	12	G1/2	25

TUBE THREAD

Qty/Box

#### **Female Adapter**

Metric Fitting

HCF-G	PART NO.	TUBE (Metric)	THREAD (G)	Qty/Box
	HCF 04G01	04	G1/8	50
	HCF 06G01	06	G1/8	50
A HERE	HCF 06G02	06	G1/4	50
	HCF 06G03	06	G3/8	50
	HCF 08G01	08	G1/8	50
-	HCF 08G02	08	G1/4	50
	HCF 08G03	08	G3/8	50
	HCF 08G04	08	G1/2	25
	HCF 10G02	10	G1/4	50
	HCF 10G03	10	G3/8	25
	HCF 10G04	10	G1/2	25
	HCF 10G05	10	G5/8	25
	HCF 12G02	12	G1/4	50
	HCF 12G03	12	G3/8	25
	HCF 12G04	12	G1/2	25

PART NO.	TUBE (Metric)	THREAD (UNF)	Qty/Box
HCF 06-UNF 7/16-20	06	7/16-20	50
HCF 08-UNF 7/16-20	08	7/16-20	50
HCF 10-UNF 7/16-20	10	7/16-20	50

PART NO.	TUBE (Metric)	THREAD (UNS)	Qty/Box
HCF 06-UNS 7/16-24	06	7/16-24	50
HCF 08-UNS 7/16-24	08	7/16-24	50

HCF-NH	PART NO.	TUBE (Metric)	THREAD (NH)	Qty/Box
	HCF 06-NH06	06	NH 3/4	20
	HCF 08-NH06	08	NH 3/4	20
	HCF 10-NH06	10	NH 3/4	20

HCF-G	PART NO.	TUBE (Metric)	THREAD (G)	Qty/Box
	HCF 08G06	08	G3/4	20
	HCF 10G06	10	G3/4	20

#### Metric Fitting

4

#### **Stem Adapter** HCJ STEM O.D THREAD (Metric) (R) PART NO. Qty/Box HCJ 04R01 100 04 R1/8 HCJ 04R02 04 R1/4 100 HCJ 06R01 06 R1/8 100 HCJ 06R02 06 R1/4 100 HCJ 08R01 08 R1/8 100 HCJ 08R02 08 R1/4 50 HCJ 08R03 08 R3/8 50 50 HCJ 10R02 10 R1/4 50 HCJ 10R03 10 R3/8 25 HCJ 10R04 R1/2 10 HCJ 12R03 HCJ 12R04 12 12 R3/8 50 25 R1/2

#### Stem Elbow

HLJ	PART NO.	STEM O.D (Metric)	TUBE (Metric)	Qty/Box
-	HLJ 04-04	04	04	100
E. Ba	HLJ 06-06	06	06	100
	HLJ 06-08	06	08	100
	HLJ 08-08	08	08	50
	HLJ 10-06	10	06	50
	HLJ 10-08	10	08	50
	HLJ 10-10	10	10	50
	HLJ 12-12	12	12	25

Union Connector				
HUC	PART NO.	TUBE (Metric)	TUBE (Metric)	Qty/Box
	HUC 0404	04	04	100
	HUC 0604	06	04	100
The second	HUC 0605	06	05	100
	HUC 0606	06	06	100
	HUC 0804	08	04	50
	HUC 0806	08	06	50
	HUC 0808	08	08	50
	HUC 1006	10	06	50
	HUC 1008	10	08	50
	HUC 1010	10	10	50

HUC 1208

HUC 1210

HUC 1212

**PUSH-IN** FITTINGS

#### **Two Way Divider**

Metric Fitting

25

08

10

12

1/4 06 100

12

12

12

HUY	PART NO.	TUBE (Metric)	TUBE (Metric)	Qty/Box
	HUY 0404	04	04	100
A STATE OF	HUY 0606	06	06	50
	HUY 0808	08	08	50
1 APRIL	HUY 1008	10	08	25
	HUY 1010	10	10	25
	HUY 1212	12	12	20



#### Stem Reducer

HGJ	PART NO.	STEM O.D (Metric)	TUBE (Metric)	Qty/Box
	HGJ 04-05	04	05	100
	HGJ 06-04	06	04	100
	HGJ 08-04	08	04	100
	HGJ 08-06	08	06	50
100	HGJ 08-08	08	08	50
	HGJ 08-10	08	10	50
	HGJ 10-06	10	06	50
	HGJ 10-08	10	08	50
	HGJ 12-08	12	08	25
	HGJ 12-10	12	10	25

**Union Elbow** 

HUL	PART NO.	TUBE (Metric)	TUBE (Metric)	Qty/Box
-	HUL 0404	04	04	100
and the	HUL 0604	06	04	100
	HUL 0606	06	06	100
	HUL 0804	08	04	50
	HUL 0806	08	06	50
	HUL 0808	08	08	50
	HUL 1006	10	06	50
	HUL 1008	10	08	50
	HUL 1010	10	10	50
	HUL 1206	12	06	25
	HUL 1208	12	08	25
	HUL 1210	12	10	25
	HUL 1212	12	12	25
	PART NO.	TUBE (Inch)	TUBE (Metric)	Qty/Box

## **Female Plug**

Male Plug

PART NO.

HPP 04

HPP 06

HPP 08

HPP 10

HPP 12

STEM O.D

(Metric)

04

06

08

10

12

Qty/Box

200

200

100

100

100

**HPP** 

HPF	PART NO.	TUBE (Metric)	Qty/Box
	HPF 04	04	100
The las	HPF 06	06	100
1 Sta	HPF 08	08	100
	HPF 10	10	100
	HPF 12	12	50

## Male Elbow

PART NO.



HPL 04R01	04	R1/8	100
HPL 04R02	04	R1/4	50
HPL 06R01	06	R1/8	100
HPL 06R02	06	R1/4	50
HPL 06R03	06	R3/8	50
HPL 08R02	08	R1/4	50
HPL 08R03	08	R3/8	50
HPL 10R02	10	R1/4	50
HPL 10R03	10	R3/8	50
HPL 12R02	12	R1/4	25
HPL 12R03	12	R3/8	25
HPL 12R04	12	R1/2	25
	I TUBE	THREAD	
PART NO.	(Metric)	(NPT)	Qty/Box

TUBE (Metric)

THREAD (R)

Qty/Box

PART NO.	TUBE (Metric)	THREAD (NPT)	Qty/Box	
HPL 06-N01	06	NPT1/8	100	
HPL 06-N02	06	NPT1/4	50	
HPL 06-N03	06	NPT3/8	50	
HPL 12-N04	12	NPT1/2	25	1

#### **Bulkhead Connector**

HMM	PART NO.	TUBE (Metric)	TUBE (Metric)	Qty/Box
	HMM 04-04	04	04	50
and the second	HMM 06-04	06	04	50
11100	HMM 06-06	06	06	50
	HMM 08-06	08	06	25
	HMM 08-08	08	08	25
	HMM 10-10	10	10	25
	HMM 12-12	12	12	20

PART NO.	TUBE (Metric)	TUBE (Inch)	Qty/Box
HMM 06-1/4	06	1/4	50

#### Union Tee

HUL 1/4-06

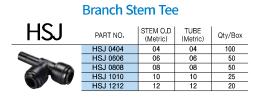
HUT	PART NO.	TUBE (Metric)	TUBE (Metric)	Qty/Box
	HUT 0404	04	04	100
	HUT 0606	06	06	50
	HUT 0808	08	08	50
	HUT 1010	10	10	25
	HUT 1212	12	12	20
	HUT 1010	10	10	25

PART NO.	TUBE (Metric)	TUBE (Metric)	TUBE (Metric)	Qty/ Box
HUT 100608	10	06	08	25
HUT 100610	10	06	10	25
HUT 121012	12	10	12	20

#### Metric Fitting

### **PUSH-IN** FITTINGS

Metric Fitting





Qty/Box

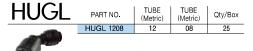
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HCJB	PART NO.	STEM O.D (Metric)	TUBE I.D (Metric)	Qty/Box
	HCJB 0604	06	04	100
	HCJB 0606	06	06	100
	HCJB 0806	08	06	100
	HCJB 1006	10	06	100
	HCJB 1008	10	08	100
	HCJB 1010	10	10	100
	HCJB 1210	12	12	100

Stem Barb Connector

Union Cross					
HZA	PART NO.	TUBE (Metric)	TUBE (Metric)	Qty/Box	
	HZA 0606	06	06	25	
	HZA 0808	08	08	20	
	HZA 1010	10	10	20	

#### Offset Connector



# Stem Barb Elbow Connector HLJB PART NO. STEM O.D (Metric) TUBE I.D (Metric) Qty/Box HLJB 1006 10 06 100 HLJB 1008 10 08 100



# **LARGE SIZE** FITTINGS

# Fittings for Water Application

# Large Size Fitting

- One-touch type enabling easy to attach and detach, safe use
- Cork-type allowing excellent sealing function and high durability against leakage
- FDA-approved material ensuring its safety, certified as NSF 51, 61
- Food and beverage fittings with oval sleeves

#### Male Connector HPC-G TUBE (Metric) THREAD (G) PART NO. HPC 15G04 15 G1/2

**Female Adapter** 

PART NO.

HCF 15G04

HCF 15G06

**Stem Adapter** 

PART NO.

HCJ 15G03

HCJ 15G04

HCJ 22G04

HCJ 22G06

HLJ 2222

HCF-G

HCJ-G

HI J

15

22

TUBE

(Metric)

15

15

STEM O.D (Metric)

15

15

22

22

G3/4

G3/4

THREAD

(G)

G1/2

G3/4

THREAD

(G)

G3/8

G1/2

G1/2

G3/4

22

20

20

HPC 15G06

HPC 22G06

Qty/Bag

20

20

Qty/Bag

25

20

20

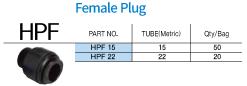
# **LARGE SIZE** FITTINGS

HGJ 15-12

HGJ 22-15

#### Metric Fitting

#### **Stem Adapter** HGJ STEM O.D (Metric) PART NO. HGJ 15-10 15



#### **Union Connector** HUC TUBE TUBE PART NO. Qty/Bag (Metric) (Metric) HUC 1515 15 20 15 HUC 2222 22 22 9

TUBE (Metric)

10

12

15

15

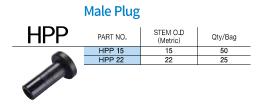
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Qty/Bag

25

25

20



**Union Elbow** HUL PART NO. Qty/Bag 25 HUL 1515 HUL 2222 25 20

TUBE TUBE Qty/Bag (Metric) (Metric) 15 15 20 22 9 22

#### **Barb Connector**

HCBB	PART NO.	TUBE (Metric)	STEM I.D (Inch)	Qty/Bag
	HCBB 15-1/2	15	1/2	20
110000	HCBB 22-1/2	22	1/2	20
	HCBB 22-3/4	22	3/4	20

Stem Elbow STEM O.D (Metric) TUBE (Metric) PART NO. Qty/Bag HLJ 1515 15 15 20

22

